

8008A Commercial Pressure Gauge





Devtech Sales, Inc. is a Florida-based manufacturer's representative focused on supplying engineered equipment to natural gas, power and industrial customers. Devtech is Florida's leading provider of measurement and control products and systems such as gas meters, valves, odorizers, filters, instruments, flow correctors, flow computers, gauges, gate stations, meter/regulator skids and automatic meter reading systems.

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ASHCROFT® Trust the shield®

8008A Commercial Pressure Gauge

FEATURES

- Meets EN837-1 and ASME B40.100 specifications
- Corrosion resistant stainless steel case
- Dry gauges are field fillable
- FlutterGuard[™] standard on dry gauges
- Custom dials available
- Ventable fill plug
- Accessory kits for easy panel mounting

TYPICAL USES

- Hydraulic systems
- Hydraulic hand tools
- Injection molding equipment
- Pressure washers and sprayers
- Paint spray equipment
- Compressors
- Irrigation equipment

SPECIFICATIONS	
Accuracy: 63mm: 100mm:	±1.6% of span per EN837-1 ±1% of span per EN837-1 ±2-1-2% of span ASME B40.100 ±1% of span per EN837-1
Sizes:	63mm (2½"); 100 mm (4")
Ranges:	Vacuum, compound, 15 to 15,000 psi, bar, kPa, MPa, kg/cm², (available in single or dual scale)
Working Pressure:	Steady: 75% full-scale value Fluctuating: 80% full-scale value Short Time: full-scale value
Over Pressure/ Proof Pressure:	\leq 100 bar ranges: 125% of maximum scale value >100 to \leq 600 bar ranges: 115% of maximum scale value >600 to \leq 1000 bar ranges: 110% of maximum scale value
Process Connection Location:	63mm: Lower or center back 100mm: Lower or lower back
Process Connection Sizes:	63mm: 1/8 NPT, 1/4 NPT, G1/4 B, 1/4 BSPT, SAE-4 7/6-20, M14x1.5, #4JIC 100mm: 1/4 NPT, 1/2 NPT, G1/4 B, G1/2 B, M14x1.5, M20x1.5, 1/4 BSPT, 1/2 BSPT
Dial:	Black figures on white background (blue secondary scale for dual scale dials); aluminum
Pointer:	Black, aluminum
Movement:	Brass
Dampening:	$\textbf{Flutter} \textbf{Guard}^{^{\text{\tiny{TM}}}}, \textbf{Glycerin fill}, \textbf{Silicone fill}$
Temperature Effects:	$\pm 0.04\%$ of span per °C change; reference temp. 20°C $\pm 0.4\%$ of span per 18°F change; reference temp. 68°F



KEY BENEFITS

- Rugged design for OEM applications
- Cost effective for high volume applications
- Retrofits existing applications
- Customizable for new applications

WETTED COMPONENTS	5	
Bourdon Tube	Process Connection	Restricto
Bronze (vacuum-8700 psi & compound 316 SS (10,000 psi-15,000 psi)	r krace/krazon	Brass (0.013" orifice)

NON-WETTED COMPONENTS				
Case	Window	Ring		
3 0 4 SS	Polycarbonate, glass, or safety glass	304 SS, crimped		

MIN/MAX TEMPERATURE LIMITS						
Version	Ambient	Process	Storage			
Dry with Flutter- Guard™	-40°F to 158°F (-40°C to 70°C)	-40°F to 158°F (-40°C to 70°C)	-40°F to 158°F (-40°C to 70°C)			
Gly cerin Fill	20°F to 158°F (-7°C to 70°C)	-4°F to 158°F (-20°C to 70°C)	-40°F to 158°F (-40°C to 70°C)			
Silicone Fill	-40°F to 158°F (-40°C to 70°C)	-40°F to 158°F (-40°C to 70°C)	-40°F to 158°F (-40°C to 70°C)			

Approvals:

RoHS (EU Directives 2011/65/EU and 2015/863); PED (2014/68/EU); REACH compliant; CRN; IP 66 rating; Nema 4 for water and dust ingress



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ORDERING CODE	Example:	63	8008A	4	G	02	L	Р	0	L	10BR	XWP
Dial Size												
63 - 63mm / 2½″		63										
10 - 100mm / 4"												
Model												
8008A - Pressure gauge			8008A									
Case/Ring Material			0000/1									
4 - 304 SS				4								
Fill				- 4								
F - Dry with Flutterguard [™]												
G - Glycerine filled					G							
S - Silicone filled												
N - Dry, Silicone free	ITM											
T - Dry, with silicone free Fluttergue	aro ····											
Process Connection Sizes												
01 - 1/8 NPT Male (63mm only)												
02 - 1/4 NPT Male						02						
04 - ½ NPT Male (100mm only)												
13 - G¼ B Male												
15 - G½ B Male (100mm only)												
KA - 1/4 BSPT												
RW - SAE-4 ⁷ / ₁₆ -20 (63mm only)												
16 - M20x1.5 (100mm only)												
41 - M14x1.5												
EJ - #4JIC (63mm only)												
KD - ½ BSPT (100mm only)												
Process Connection Location												
L - Lower							L					
B - Lower-back (100mm only)												
C - Center-back (63mm only)												
Window Material												
P - Polycarbonate								Р				
R - Regular glass												
S - Safety glass												
Case Mounting												
0 - Stem mounting									0			
1 - U-clamp												
2 - Front flange												
4 - Front flange and U-clamp												
5 - Trim ring and U-clamp (63mm of	only)											
Accuracy												
J - ±1% of span												
L - ±1.6% of span										L		
M - ±2-1-2% of span												
Ranges (coding examples only, s	see Table 1 for all standar	d ranges)										
10BR		311,									10BR	
Options (If choosing an option(s)	must include an "X") (Se	e Table 2 on p	age 6 for	more opt	ions)							X
BM - Black primary and secondary			3-3.01	Opt								
CR - Custom individual carton labe	<u> </u>	g. Juliu										
RM - Black primary and red secon		ackground										
WP - Omit restrictor (throttle plug)	dary dia socies on write be	achground										WP
												V V I"
ZO - Bulk packaging ZP - Customer part number and de	escription on Asharoft labor	ı										
ZP - Customer part number and de	ssoription on Asticroit iabe											



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		TAB	LE 1 - COMM	ERCIAL GAUG	GE RANGES
psi	bar	kPa	Мра	kg/cm²	NOTES
3 0IM V	-1BR	- 100K P	1M P	-1KSC	100mm gauge only available as liquid filled for these range
_	-1&.6 BR	- 100 &6 0K P	1 &. 0 6 M P	-1&.6 KSC	
V&15#	_	_	-		
-	-1&1.5 BR	- 100 & 1 5 0K P	1 &. 1 5 M P	-1&1.5 KSC	
V&3 0 #	_	_	-	_	
-	-1&3 BR	- 100 &3 00K P	1 &.3 M P	-1&3 KSC	
V&6 0 #	_	-	-	-	
-	-1&5 BR	- 100 &5 00K P	1 &.5 M P	-1&5 KSC	
V&100#	-	-	-	-	
-	-1&9 BR	- 100 &9 00K P	1 &.9 M P	-1&9 KSC	
1 5#	1BR	100K P	. 1M P	1KSC	100mm gauge only available as liquid filled for these range
2 0 #	-	-	-	-	
-	1.6 BR	1 6 0K P	. 16M P	1.6 KSC	
3 0 #	-	-	-	-	
_	2.5 BR	25 0K P	.25 M P	2.5 KSC	
6 0 #	4BR	4 00K P	.4 M P	4KSC	
_	6BR	6 00K P	.6 M P	6 KSC	
100#	-	-	-	-	
120#	_	_	_	_	
-	10BR	1,000K P	1M P	10KSC	
1 6 0 #	_	-	_	-	
2 00 #	-	-	-	-	
_	16 BR	1 ,6 00K P	1 .6 M P	16 KSC	
3 00 #	-	-	-	-	
_	25 BR	2,5 00K P	2.5 M P	25 KSC	
400#	-	-	-	-	
5 00 #	_	_	_	_	
6 00 #	4 0BR	4, 000K P	4 M P	40KSC	
800#	_	_	_	_	
-	6 0BR	6, 000K P	6 M P	6 0KSC	
1000#	-	_	_	-	
1 5 00 #	100BR	10,000K P	10M P	100KSC	
2 000 #	_	_	_	_	
-	160BR	1 6, 000K P	16M P	16 0KSC	
3 000 #	_	_	_	_	
-	25 0BR	25, 000K P	25 M P	25 0KSC	
4000#	_	_	-	_	
5 000 #	-	-	-	-	
6000#	400BR	4 0,000K P	4 0M P	400KSC	
8000#	-	_	-	-	
-	6 00BR	6 0,000K P	6 0M P	6 00KSC	
10000#	-	-	-	-	
1 5 000 #	1000BR	100,000K P	100M P	1,000KSC	

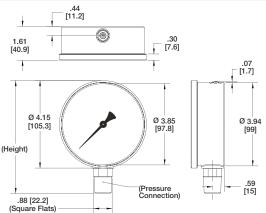


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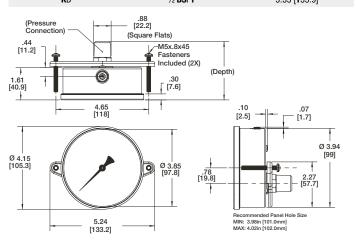
DIMENSIONS in [] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings

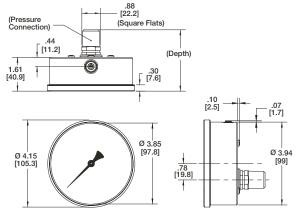
100mm lower connect				
Connection Code	Pressure Connection	Height		
02	1/4 NPT	5.25 [1 33.4]		
04	½ NPT	5.35 [1 35.9]		
13	G1/4 B	5. 1 2 [1 3 0 . 0]		
1 5	G¹½ B	5.44 [1 3 8 .2]		
41	M14x1.5	5.24 [133.1]		
1 6	M20x1.5	5.44 [138.1]		
KA	1/4 BSPT	5.16 [131.1]		
K D	½ BSPT	5.35 [1 35.9]		



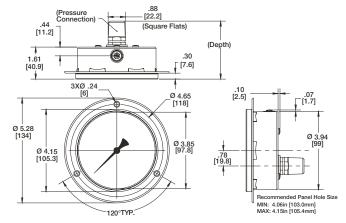
100mm lower back connect - U clamp					
Connection Code	Pressure Connection	Height			
0 2	1/4 NPT	5.25 [1 33.4]			
04	½ N P T	5.35 [1 35.9]			
13	G¹⁄4 B	5. 1 2 [1 3 0 . 0]			
1 5	G½ B	5.44 [1 3 8 .2]			
41	M14x1.5	5.24 [133.1]			
16	M20x1.5	5.44 [138.1]			
KA	1/4 BSPT	5.16 [131.1]			
K D	1/2 RSPT	5 35 [135 9]			



100mm lower back connect					
Connection Code	Pressure Connection	Height			
0 2	1/4 NPT	5.25 [133.4]			
04	½ NPT	5.35 [1 35.9]			
13	G1/4 B	5. 1 2 [1 3 0 . 0]			
1 5	G½ B	5.44 [1 3 8 .2]			
41	M14x1.5	5.24 [133.1]			
1 6	M20x1.5	5.44 [1 3 8 . 1]			
KA	1/4 BSPT	5.16 [131.1]			
K D	1/2 BSPT	5.35 [1 35.9]			



100mm lower back connect - front flange					
Pressure Connection	Height				
1/4 NPT	5.25 [1 33.4]				
½ NPT	5.35 [1 35.9]				
G1/4 B	5. 1 2 [1 3 0 . 0]				
G½ B	5.44 [1 3 8 .2]				
M14x1.5	5.24 [133.1]				
M20x1.5	5.44 [1 3 8 . 1]				
1/4 BS PT	5.16 [131.1]				
½ BSPT	5.35 [1 35.9]				
	Pressure Connection 1/4 NPT 1/2 NPT G1/4 B G1/2 B M14x1.5 M20x1.5 1/4 BSPT				



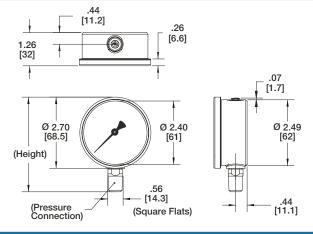


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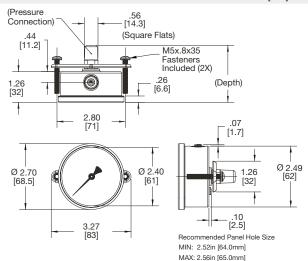
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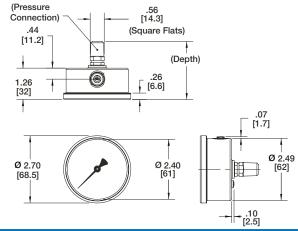
63mm lower connect				
Connection Code	Pressure Connection	Height		
01	1/8 NPT	2.17 [55.1]		
0 2	1/4 NPT	2.33 [59.3]		
1 3	G1/4 B	2.32 [59. 0]		
KA	1/4 BSPT	2.24 [57. 0]		
RW	SAE -4 7/16-20	2.40 [60.9]		
41	M14 X 1.5	2.36 [6 0.0]		
E J	#4J IC	2.27 [57.7]		



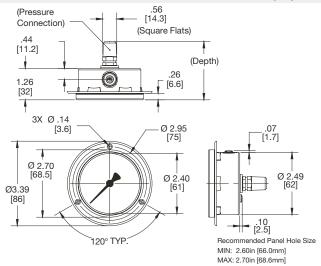
63mm center back connect - U clamp				
Connection Code	Pressure Connection	Height		
01	1/8 NPT	2.17 [55.1]		
0 2	1/4 NPT	2.33 [59.3]		
1 3	G1/4 B	2.32 [59. 0]		
KA	1/4 BSPT	2.24 [57. 0]		
RW	SAE-4 7/16-20	2.40 [60.9]		
41	M14 X 1.5	2.36 [6 0.0]		
E J	#4JIC	2.27 [57.7]		



63mm center back connect				
Connection Code	Pressure Connection	Height		
01	1/8 NPT	2.17 [55.1]		
0 2	1/4 NPT	2.33 [59.3]		
13	G¹⁄4 B	2.32 [59. 0]		
KA	1/4 BSPT	2.24 [57. 0]		
RW	SAE -4 7/16-20	2.4 0 [6 0 .9]		
4 1	M14 X 1.5	2.36 [60.0]		
EJ	#4J IC	2.27 [57.7]		



63mm center back connect - front flange			
Connection Code	Pressure Connection	Height	
01	1/8 NPT	2.17 [55.1]	
0 2	1/4 NPT	2.33 [59.3]	
13	G¹⁄4 B	2.32 [59. 0]	
KA	1/4 BSPT	2.24 [57. 0]	
RW	SAE-4 7/16-20	2.40 [60.9]	
41	M14 X 1.5	2.36 [6 0.0]	
E J	#4JIC	2.27 [57.7]	





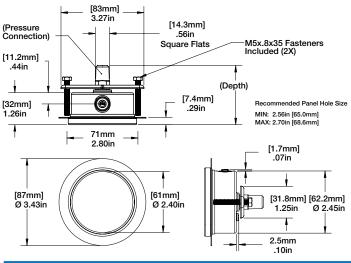
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63mm center back connect - U clamp with trim ring			
Connection Code	Pressure Connection	Height	
01	1/8 NPT	2. 1 7 [55. 1]	
0 2	1/4 NPT	2.33 [59.3]	
1 3	G1/4 B	2.32 [59. 0]	
KA	1/4 BSPT	2.24 [57. 0]	
RW	SAE-4 7/16-20	2.40 [60.9]	
41	M14 X 1.5	2.36 [6 0.0]	
EJ	#4JIC	2.27 [57.7]	

63mm lower, center back connect - rubber boot



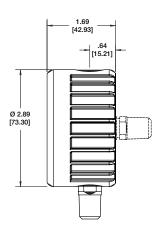


TABLE 2 - OPTIONS - Continued

- ZQ Customer part number only on label (no Ashcroft)
- ZW Customer part number and gauge description on label (no Ashcroft)
- B1 Black protective boot (63mm only)
- S2 Safety pattern gauge without baffle wall: designed by S2 per EN8337-1 (only available on 63mm gauge having a polycarbonate window)
- T4 0.007" Orifice Restrictor
- T7 0.020" Orifice Restrictor
- T8 0.031" Orifice Restrictor
- T9 0.063" Orifice Restrictor
- 99 Serial number on dial